



REMARKS - timer contact t1:  
 closed when timer is set  
 opened when sterilization  
 time is over  
 - motor will run after set.  
 pressure is reached  
 (p2 closes)

All contacts in  
 "sterilizer off" position

HE Heating Element  
 MS Main switch  
 TR Transformer  
 LI Signal light: "power on"  
 HR Heating relay  
 R Help Relay  
 TM Timer motor  
 L2 Signal light: "sterilizing"  
 BU Buzzer

hr1, 2 contacts of heating relay  
 t1, t2 contacts of timer  
 lw "low water" contact  
 pl, p2 contact of pressure sensing switch  
 rl contact of help relay R

HIRAYAMA (Japan) Model HL36Ae